

DB 6743001-253

☒ **First Article** ☐ **Prototype**

Measured by:	RB	Audited by:	o	Prototype Approval:	1
Date:	8-7-23	Date:	08/07/23	Date:	4



8

7

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1

D

D

C

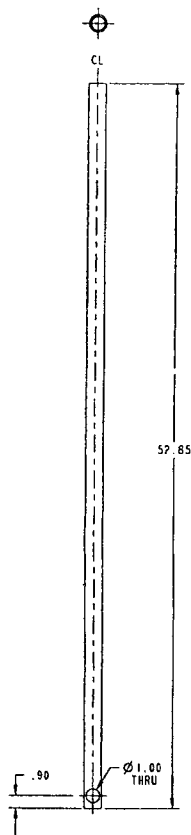
C

B

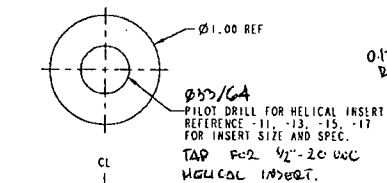
B

A

A

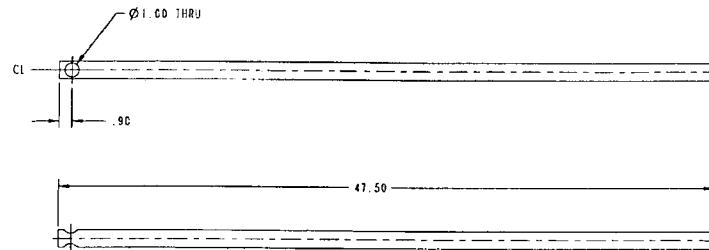


① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250

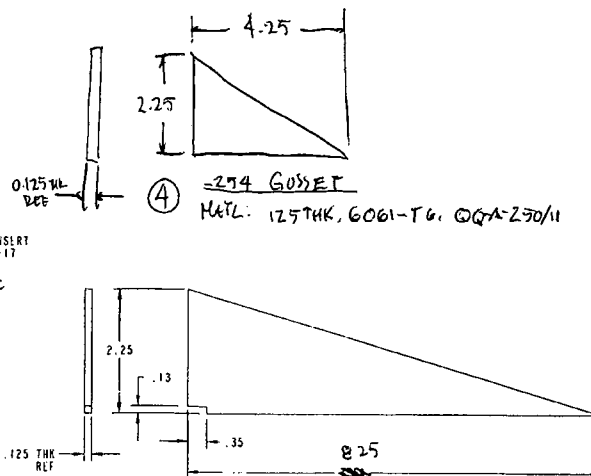


④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000

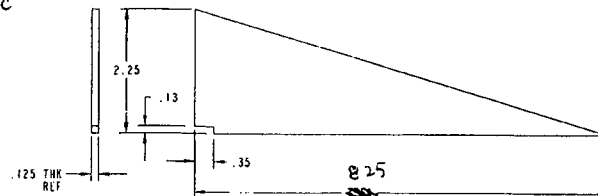
XH



④ -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250



④ -254 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 1.000

#40717

RELEASED

PREMIER AVIATION, INC.			
2007 Aviation Parkway, Grand Prairie, Texas 75052			
DATE: 01/04/00	REV: 00	REV: 00	
D10SUV8		B67-43001	
SCALE: 1:1	REV: 00	REV: 00	

ORIGINAL

Date: Wednesday, 23/07/2008 10:09:59 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40717

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/25

Job Completion



MF 08-07-25

Date: Wednesday, 23/07/2008 10:09:59 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GUSSET
Job Number	: 40717		
Estimate Number	: 13414		
P.O. Number	:	Part Number	: PB6743001253
This Issue	: 23/07/2008 S.O. No. :	Drawing Number	: B67-43001 P.23
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: B1
Previous Run	: 40045	Material	:
Written By	:	Due Date	: 30/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-07-23</u>		
Comment	: est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.1353 sf(s)/Unit Total : 1.3535 sf(s)

6061-T6 .125Sheet

batch:- 106634HB 8-7-23

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1HB 8-7-23

(10)

2-Deburr if necessary

HB 8-7-23

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-7-23

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/07/03

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W1AHB 08-07-24 10